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Custom Macro Programming - PMPA

Substituting Variable Values in Program Understand how real numbers and integers are treated by the CNC control Real numbers are any number rational or irrational Real numbers include integers 125, -3765, 5, -10 are all real numbers Integers are whole numbers 2500, 3, 20 Numbers with decimals are not integers ie 125 Some NC words only allow integers

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FANUC Series 0+-MODEL D FANUC Series 0+ Mate-MODEL D

Therefore, some functions described in the manuals may not actually be available for a particular model Check the specification of the machine if in doubt 8 Some functions may have been implemented at the request of the machine-tool builder When using such functions, refer to the manual supplied by the

Fanuc Macro Programming Manual For Mori Seiki

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